A 3D printer can print solid objects, such as clothing, prosthetics, eyewear, implants, toys, parts, prototypes, and more. 3D printers use a process called additive manufacturing to create an object by adding material to a three-dimensional object, one horizontal layer at a time. Using a digital model created with CAD (computer-aided design), 3D liquid begin creating an object at the bottom and add layers of material to the object until it is finished. Depending on the type of printer, the layers are built with polymer, gel, or resin.